

NECKING MACHINE TYPE MEC 24 / 120-T

MECCALLAND
LECCO - ITALY

Specifications

1. Machine	Total length	4250 mm
	Total width	4050 mm
	Total height	2160 mm
	Net weight	8500 Kg
2. Technical data	Working stroke	150 mm
	Utilized stroke	76 mm
	Loosed stroke	74 mm
	Index angle	180°
	Rotating table stations	24
	Loading station (with conveyor)	1
	Bottom station	1
	Lubrication station	1
	Necking station	15
	Polishing station	1
	Trimming station	1
	Rolls curl station	1
	Lather station (optional)	1
	Unloading station (with conveyor)	1
Idle station	1	
3. Cans aerosol	Diameter range	35 to 66 mm
	Trimmed length	100 to 300 mm
4. Production speed	Cans per minute	120
	Strokes per minute	max 120
5. Supply voltage	380 Volt 50 Hz	
	Pilot voltage	24 Volt c.c.
6. Installed electrical power	Total	25 kW
7. Electric motors	N°1 Main motor	11 kW
	N°1 Milling Motor	1.5 kW
	N°1 Curl motor	1.5 kW
	N°1 Hydraulic power unit motor	1.1 kW
	N°1 Lubrication pump motor	0,37kW
	N°2 Blowers motors	1,1kW
	N°1 Chips aspirator motor	3.0 kW
	N°4 Servomotors	4,8kW
8. Compressed air	Pressure	6 Atm
	Consumption	1 m ³ / h
9. Electrical box dimensions	1200 x 500 x 2200 mm	
10. Packing	1 x 40 ft O.T. container or wooden box	